



## CONFIGURING HANDHELD TO SERVER

1. From your 5050 Server:
  - a. SETUP→SETUP PROFILE→write down your 'Server IP'→OK
  - b. Look at the top of your handheld computer, it should have a label with its Station ID on the top→write down your 'Station ID'
    - i. If there is no label yet and this is a new handheld→SETUP→SETUP STATIONS→ADD→create a station ID (most likely your next number in line)→ensure proper settings are entered (i.e. Load & Go, Station vs. Mobile, or a static station IP→APPLY and/or OK→write this station ID down
2. From your handheld: START MENU→5050 program→SETUP→EDIT DEVICE SETTINGS→click on 'KB' and the 'copyright' symbol→enter access code of 'f50mdd' or 'f50mmdd' (i.e. 'f50925' for September 25<sup>th</sup> or 'f501012' for October 12<sup>th</sup>; m=month, d=date)→click on the green circle→highlight the SERVER IP field→enter the Server IP→enter your STATION ID→OK
3. If your printer is paired already, proceed to step 5
4. If your printer is not paired yet, from your handheld:
  - a. START MENU→SETTINGS→CONNECTIONS tab→BLUETOOTH→if there is an old printer in the menu, click and 'hold' on that printer and DELETE (most likely named 'BT304'→ADD NEW PRINTER→when printer is found (BT304), click and ADDNEW DEVICE→enter passcode of '4254' (for grey Epsoms) or '0000' (for black Epsoms)→OK (should successfully add your printer)→ADVANCED→'check' the box labeled 'Serial Port'→SAVE
  - b. From same menu: COM PORTS tab→NEW OUTGOING PORT→from the dropdown menu, select COM 7 (occasionally may be 6 or 8)→uncheck 'Secure Connection'→FINISH (close out this Bluetooth menu if it is not already)
  - c. Your printer should now be paired with the handheld computer, proceed to next step
5. SETUP→GET APP'S SETTINGS AND EVENTS to download the latest settings, where you should see your latest draw info